

Facility Optimization Checklist for Manufacturing Plant Managers

Use this checklist to identify gaps and take action toward better uptime, lower costs, and smoother plant operations:

 1. Centralize asset data and maintenance schedules □ Consolidate all equipment data, service logs, manuals, and warranties into a single digital system. □ Set up preventive maintenance triggers by usage, condition, or time intervals.
2. Standardize work order processes ☐ Implement a centralized, digital work order system. ☐ Ensure requests are prioritized, assigned, and tracked with time stamps and technician notes.
 3. Monitor critical systems in real-time □ Connect sensors and PLCs to monitor temperature, pressure, vibration, or other ke indicators. □ Enable alerts for threshold violations to allow a proactive response.
 4. Align inventory and MRO part tracking □ Audit your MRO inventory to eliminate obsolete or redundant parts. □ Use barcoding or RFID to track parts usage and reordering automatically.
 5. Review compliance and performance reports regularly ☐ Schedule monthly reviews of downtime, work completion rates, and audit trails. ☐ Use insights from your CMMS to make data-driven maintenance and budget decisions.

LLumin's CMMS+ offers built-in tools to automate each step of this checklist—from smart work order routing to IIoT sensor integration. If you have questions about implementing this strategy, <u>contact us</u> today!